

# Certificate

## Inspection of welding process

Certificate No. **01 8610 BG/A-210018.01**

Name and address  
of the manufacturer **Steelers Constructions Ltd.**  
27A, Industrialen Park  
7009 Ruse  
Bulgaria

It is hereby certified that the manufacturer has  
furnished proof of the quality requirements to be met  
for his welding activity.

Specification(s) **EN ISO 3834-2:2005**

Test report No. 3834/21421-01/2022

Certification scope **Inspection of welding processes according to  
EN ISO 3834-2**

Manufacturing plant  
27A, Industrialen Park  
7009 Ruse  
Bulgaria

Period of validity **22.09.2022 - 19.09.2024**

Zabrze, 22.09.2022

  
**Wojciech Szalek**  
Certification Body

## Certification scope:

Attachment to certificate No.	01 8610 BG/A-210018.01
Range of production	Manufacture of steel and/or aluminum constructions or of components for steel and/or aluminum constructions
Welding process(es) acc. to EN ISO 4063	111, 121, 135, 136, 141
Material group acc. to ISO/TR 15608	1, 8, 11
Remarks	TÜV Rheinland Polska Sp. z o. o. has performed the initial inspection of the manufacturing plant in terms of quality requirements for fusion welding of metallic materials and performs the continuous surveillance.
General provisions	Certification conditions EN ISO 3834 are available on <a href="http://www.tuv.pl/zalaczniki">www.tuv.pl/zalaczniki</a> The requirements of EN ISO 3834-2 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Certification Body.
Information about previous certificates	TÜV Rheinland Polska Sp. z o.o. Certification Body Certificate No. 01 8610 BG/A-210018.00, 20.09.2021 issued for MERCON LLC OOD