

Welding Certificate

This Welding Certificate represents an Annex to the Certificate of conformity of the factory production control

Certificate Number: 1853-CPR-074

Manufacturer: Steelers Constructions Ltd.
27A, Industrial Park Str., East Industrial area
7009 Ruse, Bulgaria

Manufacturing plant: Steelers Constructions Ltd.
27A, Industrial Park Str., East Industrial area
7009 Ruse, Bulgaria

Standard: EN 1090-2:2018

Welding Process/es
(reference number according to EN ISO 4063): 111 – Manual metal arc welding
121 – Submerged arc welding with solid wire electrode
135 – MAG welding with solid wire electrode
136 – Tubular Cored Metal Arc Welding with Active Gas Shield
141 – TIG welding with solid filler material (wire/rod)

Base material
(strength class/ standard): Up to S355 according to EN 10025-2
Up to S355 according to EN 10210-1
Steels group 8.1 according to EN 10088-1

Responsible Welding Coordinator: Dipl. Eng. Radoslav Raykov, International Welding Engineer,
born on 31.07.1980
(Title, Surname, Name, Qualification, Date of birth)

Confirmation: It is hereby certified that all technological processes for the implementation and control of the welding works are available

Validity start: 26.06.2018

Period of validity: 25.06.2023

Place and date of issue: Sofia, 23.09.2022

Notified Body for Construction Products, ID No.1853
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Dipl. Eng. Z. Angelova
Head of Notified Body