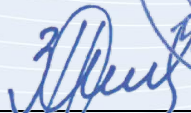


Welding Certificate

This Welding Certificate represents an Annex to the Certificate of conformity of the factory production control

Certificate Number:	1853-CPR-074
Manufacturer:	Steelers Constructions Ltd. 27A, Industrial Park Str., East Industrial area 7009 Ruse, Bulgaria
Manufacturing plant:	Steelers Constructions Ltd. 27A, Industrial Park Str., East Industrial area 7009 Ruse, Bulgaria
Standard:	EN 1090-2:2018
Welding Process/es (reference number according to EN ISO 4063):	111 – Manual metal arc welding 121 – Submerged arc welding with solid wire electrode 135 - MAG welding with solid wire electrode 136 – Tubular Cored Metal Arc Welding with Active Gas Shield 141 - TIG welding with solid filler material (wire/rod)
Base material (strength class/ standard):	Up to S355 according to EN 10025-2 Up to S355 according to EN 10210-1 Steels group 8.1 according to EN 10088-1
Responsible Welding Coordinator: (Title, Surname, Name, Qualification, Date of birth)	Dipl. Eng. Radoslav Raykov, International Welding Engineer, born on 31.07.1980
Confirmation:	It is hereby certified that all technological processes for the implementation and control of the welding works are available
Validity start:	26.06.2018
Period of validity:	25.06.2024
Place and date of issue:	Sofia, 19.09.2023

Notified Body for Construction Products, ID No.1853
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Dip. Eng. Z. Angelova
Head of Notified Body

